

FRIANYL® A3 RV0 BG 1001/B

FRIANYL®

Designed for Electrical applications requiring self-extinguishing properties combined with easy processability and good surface quality, this grade meets the most stringent safety requirements for insulating materials.

Product information

Resin Identification	(PA66+PA6) FR(30)	ISO 1043
Part Marking Code	>(PA66+PA6) FR(30)<	ISO 11469
Continuous Service Temperature	130 °C	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	140/*	cm ³ /g	ISO 307, 1628
Moulding shrinkage range, parallel	1.2 - 1.6	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.2 - 1.6	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	3400/-	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	75/-	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	10/-	%	ISO 527-1/-2
Charpy impact strength, 23°C	>60/-	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	3/-	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.37/- ^[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	260/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	85/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	185/*	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at thickness h	V-0/*	class	IEC 60695-11-10
Thickness tested	0.25/*	mm	IEC 60695-11-10
UL recognition	yes/*		UL 94
Glow Wire Flammability Index, 0.75mm	960/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	960/-	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	775/-	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 0.4mm	775/-	°C	IEC 60695-2-12
FMVSS Class	SE		ISO 3795 (FMVSS 302)

Electrical properties

Comparative tracking index, 100 drops	600		IEC 60112
---------------------------------------	-----	--	-----------

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2.1/*	%	Sim. to ISO 62
Water absorption, 2mm	7.6/*	%	Sim. to ISO 62
Density	1170/-	kg/m ³	ISO 1183

FRIANYL® A3 RV0 BG 1001/B

FRIANYL®

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.1 %
Melt Temperature Optimum	275 °C
Min. melt temperature	265 °C
Max. melt temperature	285 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	70 °C
Min. mould temperature	60 °C
Max. mould temperature	90 °C
Ejection temperature	220 °C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Additives	Flame retardant
Special characteristics	Flame retardant, Heat stabilised or stable to heat